

# How-To:

## Create a Perfect Bind Booklet



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## Feature Overview

The Perfect Binding method is also known as paperback and consists of a number of signatures or individual leaves between covers of much heavier paper, glued together at the spine with a strong flexible adhesive which is glued along the edges of the text sheets and binds the text to a wraparound cover. The cover can also have text on the spine if desired.

This type of binding is economical, because it is an automated process; it gives the book a professional appearance at a low cost.

The Fiery Booklet Maker is the imposition tool in Job Properties that allows users to print multiple pages of a print job, from any application, in a booklet style — without the need for more advanced imposition programs. Booklet Maker v4.0 provides a visual and interactive way to specify the page number of the source document for cover paginations, enabling it to correlate the correct page numbers with the correct cover pages.

## Customer Benefits

- Produces sophisticated results with simple operation.
- Expanded controls for perfect binder finishers provide multiple production options.
- Intuitive UI minimizes training requirements. A graphical and intuitive wizard-based interface guides the user in setting up professional-looking booklets more quickly and with fewer errors.
- The user benefits from automatic calculation of spine widths and special cover handling for pre-printed or pre-imposed cover designs.

## Objectives of Exercise

- Create a Perfect Bind Booklet using Booklet Maker within Job Properties in Command WorkStation.

## Additional Resources

If you would like to learn more about Fiery product features, EFI has created interactive online courses designed to enhance Fiery product knowledge and help increase performance. For a complete list of the online courses we offer, go to the [Fiery eLearning](#) web page.

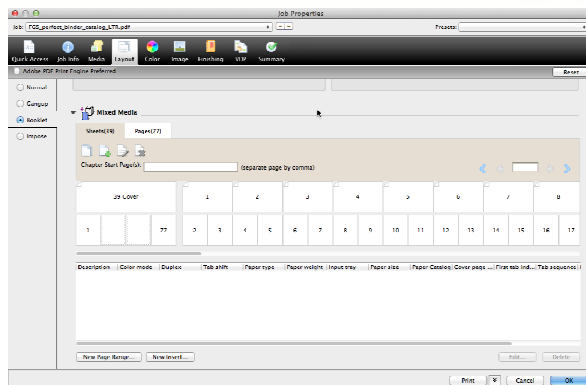
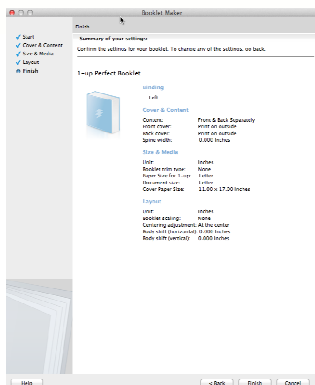
## Before you begin

- Have Fiery Command WorkStation 5.5 or above opened and connected to at least one Fiery server, running Fiery FS150/ FS150 Pro or above.
- Activate the Fiery Impose license on the Command WorkStation client or attach the Fiery Impose dongle to the Fiery Command WorkStation client.
- Place the sample file: **FGS\_perfect\_binder\_catalog\_LTR.pdf** or **FGS\_perfect\_binder\_catalog\_A4.pdf** in the Fiery Held queue. Drag and drop the file to the Command WorkStation Held queue or use the Command WorkStation Import menu option.
- Ensure the printer and Fiery have been calibrated before printing any output.



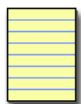
**Note:**

Each output device will have different procedures for configuring and printing the finished document. Consult the user documentation for the copier and Fiery that will be used for this How-To Guide.



## Create a Perfect Bind Booklet layout using the Booklet Maker Wizard

1. Select the file **FGS\_perfect\_binder\_catalog\_LTR.pdf** or **FGS\_perfect\_binder\_catalog\_A4.pdf** in the Held queue, right-click and select Properties.
2. In the Job Properties window, select the **Layout** tab.
3. Select **Booklet** and **Launch Wizard...** to begin using the Booklet Maker Wizard.
4. Select the **Booklet Type** to create. For this example select **1-up Perfect**, **Binding: Left** and **Next** to continue.
5. For **Cover and Content Source**: From Document, select **Front & Back Separately**, the defaults settings for **Print Front Cover** on Outside and **Print Back Cover** on Outside and Next.



### Note:

Front & Back Separately allows user to specify Outside options (Print Front Cover, Print Spine, Print Back Cover) and then Inside options (Print Front Cover, Print Back Cover).

Front/Back Together allows user to specify to Print Covers, Outside (Automatically selected/enabled) and Inside (enable to print or not).

6. For Size and Media, select the **Paper Size for 1-up**. For this example, select **Letter** or **A4** and **Edit...** to define the media options OR choose Select from Paper Catalog and select the appropriate paper catalog.
7. Next **Select the size of the paper for cover**. For this example select the Cover Size as **11.00 x 17.00 Inches** or **11.69 x16.53** and **Edit..** to define all media options OR choose a Paper Catalog.
8. Select Next to continue after assigning the media for the body and cover.



### Note:

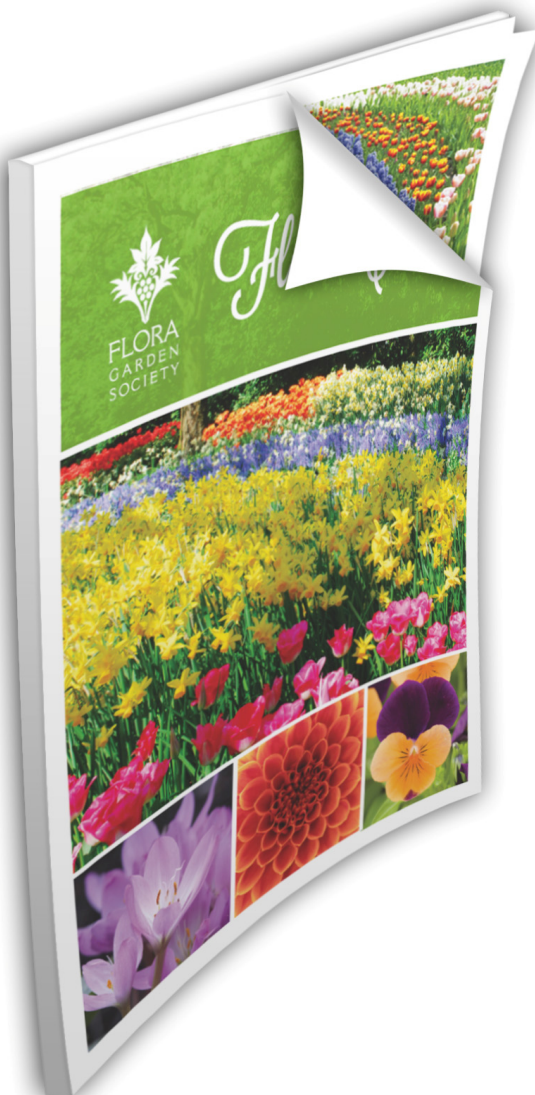
Custom paper sizes are also supported for the Body and Cover and can be defined in the size selection drop down menu OR Edit..option.

9. In Layout select **At the Center** for **Align Pages** to and select **Next**.
10. The **Finish** window will open. Review the settings and select **Finish** to complete the Booklet Maker wizard.
11. Scroll down the Booklet window to view the Mixed Media section. The default sheet view displays how each page will print on each sheet. Notice the cover sheet shows it contains pages 1 and 77 printed on the same side of the Cover sheet.
12. In the next section you will assign finishing to the booklet.

## Apply Perfect Binder Finishing and other Job Properties

1. If the output device supports an inline perfect bind finisher, select the **Finishing** tab and select the appropriate options including Trim. Each engine will have its own unique settings to correctly complete the booklet
2. If your output device does not have a perfect bind finisher, the cover and body pages will be printed for offline finishing.
3. To correctly print this booklet, Composite Overprint should be enabled. Select the **Color** tab and ensure **Composite Overprint** is enabled.
4. Apply any other **Job Properties** settings that are desired such as **Expert Color** settings.
5. Select **Print** from the Print button drop-down menu.

### Completed Perfect Bind Booklet





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From Fiery to super wide inkjet, from the lowest cost per label to the most automated business processes, EFI has everything your company needs to succeed. Visit [www.efi.com](http://www.efi.com) or call 650-357-3500 for more information.



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