

Quickly produce more efficient and flexible schedules

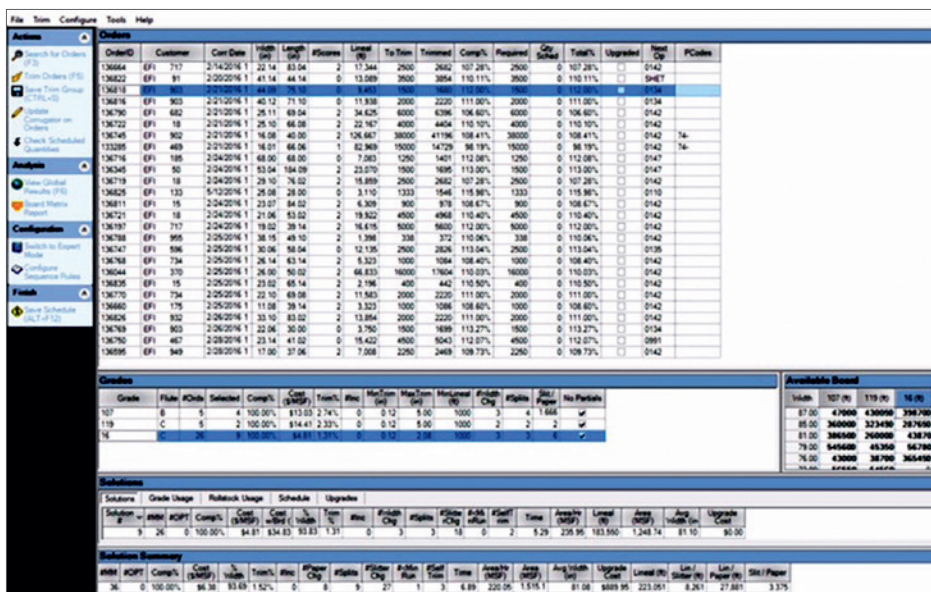
With more than thirty years of industry experience built in, CorrTrim® is the most flexible and complete corrugator scheduling software available.

Available as part of the complete EFI™ suite of manufacturing solutions – or as a standalone module – CorrTrim helps you increase corrugator production, improve quality, and adapt quickly to customer changes – while at the same time, reducing costs.

CorrTrim gives you enhanced cost and order control and ensures that schedulers can produce more efficient and flexible schedules in less time. The corrugator scheduling module allows planners to trim all flutes and grades in an order pool at the same time – and supports multiple corrugators.

Business benefits

- Decreases side-trim
- Reduces costs
- Increases corrugator productivity and efficiency
- Improves planning and scheduling
- Improves customer service with real-time order information
- Increases wet end lineal run length



OrderID	Customer	Corr Date	Length (ft)	#Orders	Lineal (ft)	To Trim	Truncated	Comp/%	Required	Qty	Total%	Upgraded	PColes
136864	EFI 717	2-14-2016	22 14	83 54	2	17 344	2500	2642	107 28%	2500	0	107 28%	0142
136822	EFI 871	2-20-2016	41 14	44 14	0	13 289	2500	3854	110 11%	2500	0	110 11%	0421
136818	EFI 303	2-21-2016	45 12	71 10	0	11 838	2000	2220	111 00%	2000	0	111 00%	0134
136790	EFI 682	2-21-2016	25 11	69 04	2	34 625	6000	6396	106 60%	6000	0	106 60%	0142
136722	EFI 18	2-21-2016	26 10	66 08	2	22 147	4000	4464	110 20%	4000	0	110 20%	0142
136745	EFI 302	2-21-2016	16 08	40 00	2	126 667	38000	41196	108 41%	38000	0	108 41%	0142 14-
133329	EFI 489	2-21-2016	16 01	66 06	1	82 969	15000	14729	98 19%	15000	0	98 19%	0142 14-
136716	EFI 185	2-24-2016	68 00	68 00	0	7 383	1200	1421	112 08%	1200	0	112 08%	0147
136345	EFI 50	2-24-2016	53 04	184 09	2	23 070	1500	1895	113 00%	1500	0	113 00%	0147
136719	EFI 18	2-24-2016	29 10	76 22	2	15 889	2500	2642	107 28%	2500	0	107 28%	0142
136829	EFI 133	5-10-2016	25 08	28 00	0	3 110	1333	1548	115 98%	1333	0	115 98%	0110
136811	EFI 15	2-24-2016	23 07	84 22	2	6 309	900	978	108 67%	900	0	108 67%	0142
136721	EFI 18	2-24-2016	21 06	53 22	2	19 922	4500	4968	110 40%	4500	0	110 40%	0142
136197	EFI 717	2-24-2016	19 22	39 14	2	16 615	9000	9800	110 00%	9000	0	110 00%	0142
136768	EFI 895	2-25-2016	38 15	49 10	2	1 396	338	372	110 06%	338	0	110 06%	0142
136747	EFI 596	2-25-2016	30 06	58 04	0	12 135	2500	2826	113 04%	2500	0	113 04%	0136
136768	EFI 734	2-25-2016	26 14	63 14	2	5 323	1000	1084	108 40%	1000	0	108 40%	0142
136044	EFI 370	2-25-2016	26 00	90 00	2	68 833	16000	17604	110 03%	16000	0	110 03%	0142
136835	EFI 15	2-25-2016	23 02	65 14	2	2 196	400	442	110 50%	400	0	110 50%	0142
136770	EFI 734	2-25-2016	22 10	69 08	2	11 563	2000	2220	111 00%	2000	0	111 00%	0142
136660	EFI 175	2-25-2016	11 08	39 14	2	3 323	1000	1086	108 60%	1000	0	108 60%	0142
136826	EFI 852	2-26-2016	32 10	83 22	2	13 864	2000	2220	111 00%	2000	0	111 00%	0142
136769	EFI 303	2-26-2016	22 06	30 00	0	3 750	1500	1699	113 27%	1500	0	113 27%	0134
136790	EFI 487	2-28-2016	23 14	41 22	0	15 422	4500	5043	112 07%	4500	0	112 07%	0991
136895	EFI 349	2-28-2016	17 00	37 06	2	7 508	2290	2489	109 73%	2290	0	109 73%	0142

Create a corrugator schedule based upon your choice of cost factors.

Features and functions

Using CorrTrim, schedulers can accurately carry out "What if?" and "direct cost comparisons" between schedules on different corrugators in real-time, without affecting the master schedule.

With CorrTrim you can:

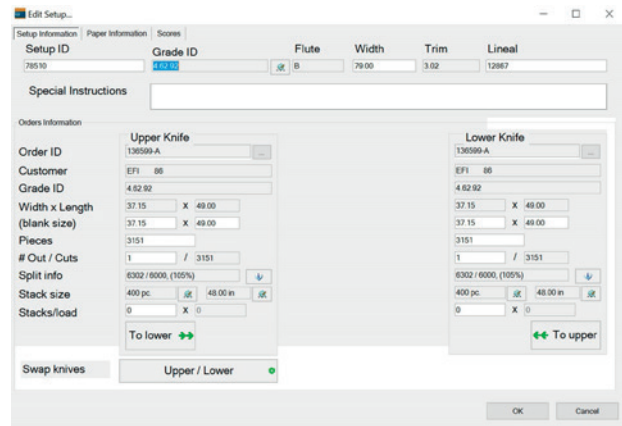
- Schedule just-in-time (JIT) for greater production flexibility
- Automatically flex cost and control parameters to find the best schedule for a given order pool
- See the cost of your decisions, before you make them
- Reduce downtime and minimise paper changes
- Reduce waste by decreasing side-trim
- Monitor roll usage, cost results, and other key indicators of business performance
- View global trim results for easier decision making

Cost Statistics			
	Amount	Average Per	Cost
Corr Hours	5.29	\$900.00	\$4,763.22
Side Trim MSF	16.42	\$24.84	\$407.91
Width Changes	3	\$162.21	\$486.62
Slitter Changes	18	\$15.00	\$270.00
Board Upgrades	0	0	\$0.00
Paper Upgrades	0	0	\$0.00
Cost		\$4.81	\$5,927.75
Cost (Board Only)	1,232.32	\$30.02	\$36,996.79
Cost with Board		\$34.83	\$42,924.54

Cost-based solutions

CorrTrim allows you to choose a scheduling solution based upon your choice of cost factors, including:

- Operating costs
- Waste
- Side-trim
- Cost of board upgrades and downgrades
- Board grade costs
- Slitter-scoring changes
- And more...



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