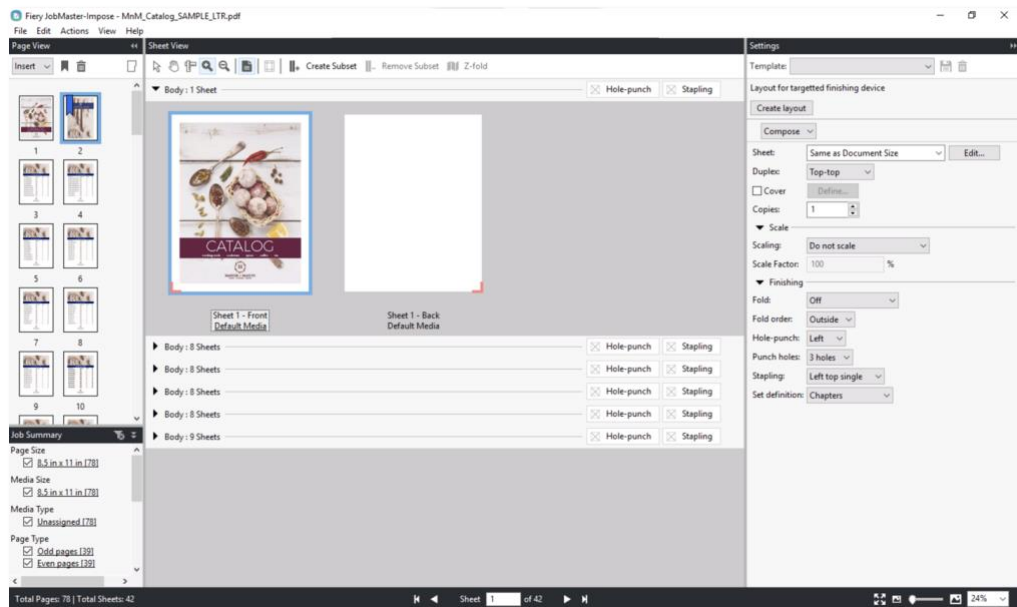


How-to: Produce jobs with different finishing requirements



Feature overview

In high-volume production environments producing multiple-page jobs including multiple chapters or sections like training manuals, business reports or business proposals, customers may often require special manual assembly due to specific requirements in some of their subsections. For example, some sections may need special finishing like z-fold for a tabloid insert, hole-punch, staple or other requirements.

In order to produce jobs like these, customers would need to print the chapters separately and manually assemble the output, making this a very labor-intensive job.

The **Mixed Finishing Sets** feature available in Fiery Compose and Fiery JobMaster™ streamlines and automates the assembly process to produce a fully finished job. With an in-line finisher attached to the print engine, customers can select multiple options and subsets in a single job. Mixed Finishing Sets also allows users to specify different finishing options among different subsets. These finishing options will vary based on the in-line finisher and print engine.

Fiery Compose and Fiery JobMaster are document layout applications that have a flexible and intuitive visual interface that simplifies document preparation and gives operators the tools to achieve superb results with ease. It allows for page-level job ticketing for optimum control of the document.

Objectives

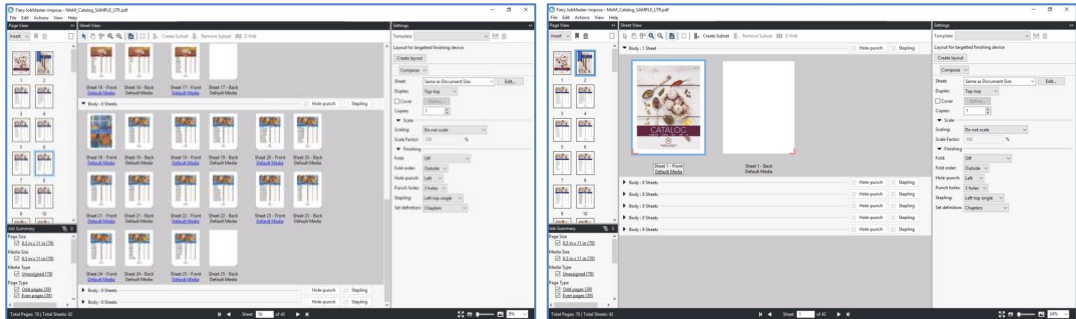
- Define chapters and apply different finishing settings for each chapter.

Additional resources


For additional software downloads, training resources, and more, go to [Fiery Online Resources](#).

Before you begin

- Open Fiery Command WorkStation® 6.7 or newer. Connect to a Fiery Driven™ printer running Fiery FS500 / FS500 Pro system software or newer.
 - Activate the Fiery Compose or Fiery JobMaster license on the computer running Command WorkStation. Fiery Compose or Fiery JobMaster can either be fully licensed or running in trial mode. For the updated list of supported printers for JobMaster, go to fiery.efi.com/jobmaster/supported-printers
- To request the free 30-day trial for Fiery JobMaster, go to: fiery.efi.com/jobmaster/freetrial30.
- Activate the Fiery Compose or Fiery JobMaster license on the Command WorkStation client.
- Place the following files in the Fiery HELD queue. Drag and drop the file to the Command WorkStation HELD list or use the Command WorkStation Import menu option.
 - **MnM_catalog_SAMPLE_LTR.pdf** or **MnM_catalog_SAMPLE_A4.pdf**
- Ensure the printer and Fiery server have been calibrated before printing any output.



Define Chapters

1. In Command WorkStation select the file **MnM_Catalog_SAMPLE_LTR.pdf** or **MnM_Catalog_SAMPLE_A4.pdf** in the HELD queue, right-click and select **JobMaster** or **Compose**.
2. In the Page view pane, hold the **Ctrl** or **Command** key while selecting each page. For this example, select pages **2, 17, 32, 47, and 62**. Then right-click to select **Chapter Start** or click the Chapter Start icon .

Select multiple pages by holding the “Shift” or “Ctrl” key.

If you want to insert all the pages from the selected document, you can also select the file name and drag and drop this on to the Page View pane.

Define Mixed Finishing Sets

1. In the Settings pane, set **Duplex** to **Top-top**.
2. Select **Hole-Punch: Left** and **Punch Holes: 3 Holes**.
3. Select **Stapling: Top Left Single**.
4. Select **Set Definition: Chapters**.

Duplex and Finishing options will vary with device and the in-line finishers.

5. In the Sheet view pane, begin to customize the finishing settings for each subset. There are 6 subsets in total.
 - a. Uncheck the **Hole-Punch** and **Stapling** option for **Subset 1** (sheet 1).
 - b. Uncheck the **Stapling** option for the **Subsets 2, 3, 4** (2-9, 10-17 and 18-25 sheets).
 - c. Uncheck the **Hole-Punch** option for the **Subsets 5 and 6** (26-33 and 34-42 sheets).
6. Close Compose/JobMaster and enter a new job name in the **Save As** field to identify this job in the Fiery HELD queue, select **Yes**.
7. The new job will be saved in the HELD list and is ready to print.

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