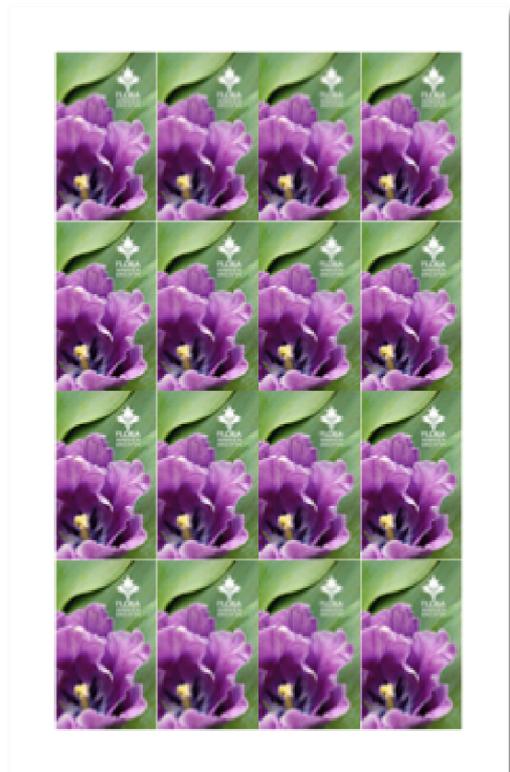


FS200 How to: Print business cards



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Feature overview

Fiery® Impose is a server-based imposition option that streamlines and automates the imposition process, making production more efficient. The gangup imposition type is commonly used when printing business cards. This imposition can take advantage of the User Defined Finish Size setting in Impose. This setting honors the designer's intent by automatically detecting the trim box and bleed box defined in a PDF document.

The User Defined Finish Size setting in Fiery Impose can be saved as an imposition template to automate future job submissions with Fiery Hot Folders, Virtual Printers and Server Presets.

Objectives

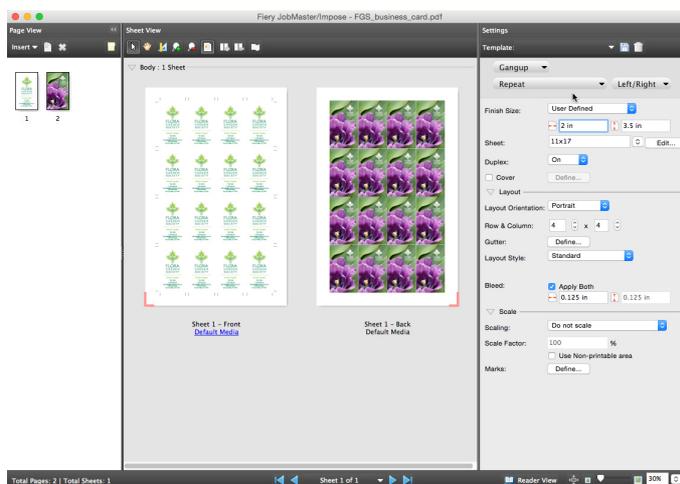
- Create and save an imposition layout for a business card
 - Apply the user-defined workflow

Additional resources

For additional software downloads, training resources and more, go to [Fiery Online Resources](#).

Before you begin

- Open Fiery Command WorkStation® 5.7 or later and connect to at least one Fiery server running Fiery FS200/FS200 Pro.
- Activate the Fiery Impose license on the computer running Command WorkStation.
- Place the sample file, **FS200_FGS_business_card_SAMPLE.pdf**, in the Fiery server Hold queue. Drag the file to the Command WorkStation Held list or use the Command WorkStation Import menu option.
- Ensure the printer and Fiery server have been calibrated before printing any output.



Create and save an imposition layout for a business card

1. Select the **FS200_FGS_business_card_SAMPLE.pdf** file in the Command WorkStation Held list. Then right-click and select **Impose**.
2. In the Settings pane, select **Gangup** for the product intent.
3. Below Gangup, select **Repeat**.
4. For Finish Size, select **User Defined**.

The User Defined Finish Size imposition in Fiery Impose honors the trim-box finish option in PDF files. With this enhancement, Fiery Impose templates with User Defined Finish Size settings can use those templates in any job submission method or workflow including Fiery Hot Folders, Virtual Printers, Job Properties and Server Presets.

5. For Sheet, select **11x17** or **A3**.
6. For Duplex, select **On**.
7. In the Layout area, set the following options:
 - a. Layout & Orientation: select **Portrait**.
 - b. Row & Column: **2 x 1**.
 - c. Gutter: Click **Define**. Enter **0.25 inch** in any field and then click **Apply All**. The gutter will show a 0.25-inch white space between each card in the Sheet View pane. Click **OK** to close.
8. Notice the Bleed Value was automatically set when the job was opened in Impose with the User Defined option set as default from the Command WorkStation preferences.

*Impose populates the finish size values from the trim size value and automatically populates the bleed value from the document, once **User Defined** is enabled.*

9. For Marks, click **Define**.

10. In the Trim tab, select the **Print trim marks** check box.
11. Select the **Print mark on front surface only** check box, then click **OK** to close.
12. Click the **Save** icon next to Template to save this new template for future use. For this example type **BusinessCard_UserDefined**, and then click **OK**.
13. The Template menu will display **BusinessCard_UserDefined**.
14. Save and name the job.
15. Click **File> Save**.
16. Click **Save as a regular imposed job** and change the job name to **BusinessCards**. Then click **OK** when done.
17. Click **File > Exit** or click the red **X** located in the corner to close Fiery Impose.
18. The new job will be saved in the Held list and is ready for printing.

The previously saved imposition template can be applied to Virtual Printers, Hot Folders or Job Properties, improving the future workflow of similar jobs.



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