

FS200 How to:

Produce jobs with different finishing requirements



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Features overview

If you're in a high-volume production environment producing multiple-page jobs including multiple chapters or sections like training manuals, business reports or business proposals — you may often require special manual assembly due to specific requirements in some of the subsections. For example, some sections may need special finishing like z-fold for a tabloid insert, hole-punch, staple or other requirements.

In order to produce jobs like these, you would have needed to print the chapters separately and manually assemble the output, making these very labor-intensive jobs.

The Mixed Finishing Sets feature available in Fiery® Compose and Fiery® JobMaster, streamlines and automates the assembly process to produce a fully finished job. With an in-line finisher attached to the print engine, you can select multiple options and subsets in a single job. Mixed Finishing Sets also allows you to specify different finishing options for different subsets. These finishing options will vary based on the in-line finisher and print engine.

Fiery Compose and Fiery JobMaster have a flexible and intuitive visual interface that simplifies document preparation and gives operators the tools to achieve superb results with ease. It allows for page-level job ticketing for optimum control of the document.

Objectives

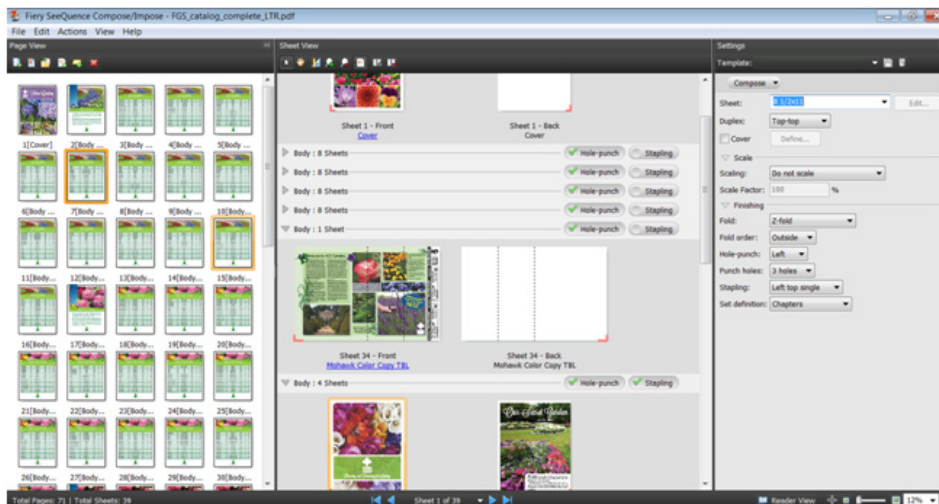
- Insert pages and Define Mixed Finishing Sets

Additional resources

For additional software downloads, training resources and more, go to [Fiery Online Resources](#).

Before you begin

- Open Fiery Command WorkStation® 5.7 or later and connected to at least one Fiery server running Fiery FS200/FS200 Pro.
- For Fiery JobMaster, have Fiery Command WorkStation 5.7 or above opened and connected to a supported Fiery server.
 - For the updated list of supported printers go to: www.efi.com/fieryjobmaster
- Activate the Fiery Compose or Fiery JobMaster license on the computer running Command WorkStation.
- Place the following files in the Fiery server Hold queue. Drag the file to the Command WorkStation Held list or use the Command WorkStation Import menu option.
 - **FS200_FGS_Catalog_complete_SAMPLE_LTR.pdf** or **FS200_FGS_Catalog_complete_SAMPLE_A4.pdf**
 - **FGS_welcome_to_FGS_gardens_11x17.pdf** or **FGS_welcome_to_FGS_gardens_A3.pdf**
- Create Paper Catalog entries to be used for this exercise.
 - Ideally you will have available three stocks.
 - Letter/A4 cover stock
 - Letter/A4 body stock
 - Ledger/A3 insert stock
- Ensure the printer and Fiery server have been calibrated before printing any output.



Insert pages and define Mixed Finishing Sets

1. Select the **FS200_FGS_Catalog_complete_SAMPLE_LTR.pdf** or **FS200_FGS_Catalog_complete_SAMPLE_A4.pdf** file in the In Command WorkStation Held list. Then right-click and select **Compose** or **JobMaster**.
2. Select **Actions > Insert Pages**.
3. In the Insert pages window, select the **FGS_welcome_to_FGS_gardens_11x17.pdf** or **FGS_welcome_to_FGS_gardens_A3.pdf** file from the Servers list.
4. Select the pages you want and drag them on to the left pane to insert. For this example, place the single page before page 62. Then click **Close** when done.

Select multiple pages by holding the “Shift” or “Ctrl” key.

If you want to insert all the pages from the selected document, you can also select the file name and drag and drop this on to the Page View pane.

5. Select the back cover or page 71, and select **Actions > Insert Blank Page**.
6. In the Page view pane, hold the **Ctrl** or **Command** key while selecting each page. For this example, select pages **2, 17, 32, 47, 62, 63 and 71**. Then right-click to select **Chapter Start** or click the **Chapter Start** icon.
7. Assign the media to the job.
8. In the Settings pane, assign the Global media for the job.
 - a. For Sheet, click **Edit** to assign the media. Select the media options or paper catalog. For this example, select the **Body** media. Then click **OK** when done.
 - b. Or in the Page view pane, use Shift-Click to select pages **2-70** and use the Ctrl or Command key to unselect page **62** (the Insert). Then right-click to select **Assign Media**. Select the media options or paper catalog. For this example, select the **Body** media. Then click **OK** when done.
9. In the Page View pane, use the Ctrl or Command key to select **1** and **71-72** and right-click to select **Assign Media**. Select the media options or paper catalog. For this example, select the **Cover** stock. Then click **OK** when done.

10. In the Page View pane, select page **62**. Then right-click to select **Assign media**. Select the media options or paper catalog. For this example, select the **Insert** stock. Then click **OK** when done.
11. In the Settings pane, set Duplex to **Top-top**.
12. Select **Hole-Punch: Left** and **Punch Holes: 3 Holes**.
13. Select **Stapling: Top Left Single**.
14. Select **Set Definition: Chapter Start**.

Duplex and Finishing options will vary with printer and the in-line finishers installed.

15. In the Sheet view pane, begin to customize the finishing settings for each subset. There are 8 subsets in total.
 - a. Uncheck the **Hole-Punch** and **Stapling** option for the Front and Back covers (**Subset 1 and 8**).
 - b. Uncheck the **Stapling** option for all chapters (**Subset 2-6**).
 - c. Select **sheet 34**. Then right-click to select **Create Subset**. Select the **Folding** option for **Z-Fold**. This setting will be applied only to this 11x17 or A3 sheet. Note: dotted folding lines will appear on the sheet to illustrate where the Z-fold will occur.
16. Click the **Reader view** icon in the lower-right corner under the Settings pane to see the document layout as it will print.
17. Use the arrow keys to navigate the document to view the pages assigned a Chapter Start. You will see the designated Chapter start pages appear on the right side of the reader view.
18. **Close** the Reader view when done.
19. Save the document and Close **JobMaster**.
20. Click **File > Save**.
21. **Save** your job as a regular job. Type a new name. Then click **Yes** when done.
22. Click **File > Exit** to close JobMaster. Or click the red **X** in the corner.
23. You are now ready to print your document
24. The end result will produce a document as follows:
 - a. The front and back covers will not have hole-punch or staple.
 - b. The chapters will all print with hole-punch.
 - c. The inserted 11x17/A3 page will print as a Z-folded page with hole-punch.
 - d. The chapter for the Spring Planning guide will print with hole-punch and staple.



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