

# FS200 How to: Gangup finish-edge imposition



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## Feature overview

Applications such as wall calendars and financial statements that are imposed with a top binding finish, require all back pages to rotate 180 degrees in order to show the correct orientation for the finished spread.

Designers once had to manually rotate the back page of individual sheets when producing the file to print. This Fiery® Impose feature automatically rotates all back pages in a gangup imposition. Just choose Top Binding Edge when imposing a job with duplex gangup-repeat, unique-collate cut or Duplo styles.

## Objectives

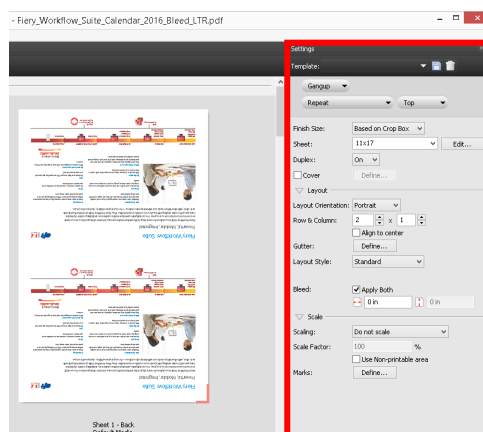
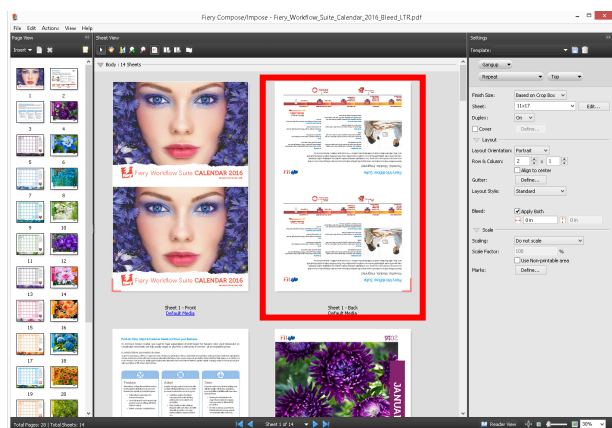
- Create a custom imposition to print a calendar that requires gangup imposition, coil bound finishing and rotation of the back slot to show correct orientation of the finished spread.

## Additional resources

For additional software downloads, training resources and more, go to [Fiery Online Resources](#).

## Before you begin

- Open Fiery Command WorkStation® 5.7 or later and connect to at least one Fiery server running Fiery FS200/FS200 Pro.
- Activate the Fiery Impose license on the computer running Command WorkStation.
- Place the sample file, **Fiery\_Workflow\_Suite\_Calendar\_2016\_BIeed\_LTR.pdf** or **Fiery\_Workflow\_Suite\_Calendar\_2016\_BIeed\_A4.pdf**, in the Fiery server Hold queue. Drag the file to the Command WorkStation Held list or use the Command WorkStation Import menu option.
- Ensure the printer and Fiery server have been calibrated before printing any output.



## Create a custom gangup imposition

1. Select the **Fiery\_Workflow\_Suite\_Calendar\_2016\_Bleed\_LTR.pdf** or **Fiery\_Workflow\_Suite\_Calendar\_2016\_Bleed\_A4.pdf** file in the Command WorkStation Held list. Then right-click and select **Impose**.
2. In the Impose window, select **Gangup** for the product intent in the Settings pane.
3. Below Gangup, select **Repeat** and **Top**.
4. For Sheet, select **11x17** or **A3**.
5. For Duplex, select **On**.
6. In the Layout area, set the following options:
  - a. Layout & Orientation: **Portrait**.
  - b. Row & Column: **2 x 1**.
7. The remaining Settings can be left as the default settings.
8. Click the **Save** icon next to Template to save this new template for future use.
9. When the Save Template window opens, enter a name for this template. For this example, type **Calendar\_Finished-edge** and then click **OK**.
10. The Template menu will display **Calendar\_Finished-edge**.
11. Save and name the job.
12. Click **File > Save**.
13. Click **Save as a regular imposed job** and change the job name to **Calendar**. Then click **OK** when done.

*The previously saved imposition template can be applied to Virtual Printers, Hot Folders or Job Properties, improving the future workflow of similar jobs.*

14. Click **File > Exit** or click the red **X** located in the corner to close Fiery Impose.
15. The new job will be saved in the Held list.
16. The job is ready for printing and offline finishing.

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